



STRYKER-6S/

THROUGH FEED POINT TO POINT MACHINE

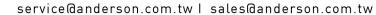
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STRYKER-6S

THROUGH FEED POINT TO POINT MACHINE



The POINT to POINT through feed machining line has revolutionized the field of boring, grooving and routing thanks to its innovative technology and maximum flexibility and productivity.

This series has been designed to obtain the maximum flexibility possible while maintaining a high volume output.

No machine setup time therefore greatly increased part to part throughput and overall productivity.

Exclusive optical part reading for perfect edge referencing and boring without depending on the operator's accuracy.

Fully automatic parts positioning by the machine therefore operator misfeeds are no longer an issue

Small batch random part processing is as effective as large run processing.

4 NC axis control including U ,Y ,Z and X(micro head movement for front/back horizontal boring and routing).

Option: Auto loading & off loading system

Material feeding system feature, with optional auto barcode reader for scanning and feeding material for full automatic

Ballscrew drive system, provide stable and accurate processing quality.

IHR	U-FEED TECHNICAL DATA		
MODEL	STRYKER-6S		
CLAMP PIECE DIMENSIONS	L*W*T MAX	2400*1200*50	mm
	L MIN.	>350	mm
	W*T MIN.	50*10	mm
WORK DIMENSIONS (FULL COVER)	X*Y*Z	2400*1200*50	mm
Y drill (top)	Y DIRECTION MAX.	1200	mm
Y drill (bottom)		1200	mm
Router (top)		1200	mm
Router (bottom)		180~1200	mm
V drill & X drill (top)		1200	mm
MAX. FEED SPEED	X1 & X2 AXES	60	M/MIN
	Y1 & Y2 AXES	60	M/MIN
	U AXIS	30	M/MIN
	Z1 & Z2 AXIS	15	M/MIN
NO.1 MULTI-DRILL	DRILL ROTATION SPEED	4800	RPM
Y * X, HX, HY -> 7X6, 2+2, 2+2 (top)	SHANK OF DRILL	D=10	mm
Y * Y -> 4 X 3 X 4	SHANK OF DRILL	D=10	mm
NO2. ROUTER	SPEED	1000~16000	RPM
	ROUTER NOSE	ER 25	
POWER	NO.1 MULTI-DRILL	1.5	KW
	NO.1 ROUTER	3	KW
	NO.2 MULTI-DRILL	1.5	KW
	NO.2 ROUTER	3	KW
		N/A	KW
AIR PRESSURE	HOSE: 3/4"	6	KG/CM
	CONSUMPTION	330	L/MIN
NC CONTROLLER	SYNTEC		
DIMENSIONS	FLOOR AREA (W*D)	4500 X 5500	mm
		6600X8500(FL)	
	HEIGHT	2000	mm
	WEIGHT	2000	kg





Air-floating table design, to reduces friction and avoid the scratch on the surface of material.



Servo gripper feature, machine is able to record the position of grippers, no need reference back and forth during working and no down time necessary.

Duo gripper system makes the machine able to process material up to 2.400mm.



With 2 drill unit (from top and bottom), able to process 6 side of material in one pass, much improve the production efficiency.